



PO No	Supplier	Line Item No	Ref No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due
PO039766	MES002-VC	1	2	Net 30	M304TS0.750W.049	304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft				240	5/28/2018	240		S074937	Stock	5/28/2018	\$ 3.80 / ft.	0	
										Total:	240	240							

Plex 5/28/2018 8:20 AM Dart.Dubois.Pascal

Shipping Order

24/05/2018

METAUX SOLUTIONS INC
 2625 BOUL JACQUES CARTIER EST
 LONGUEUIL, QUEBEC
 J4N 1L7 Tel. : 450 641-3330

Order : 135298
 Reference : 39766
 Ship : PICK UP / PICK UP

Customer: 6323336

Ship To

DART AEROSPACE LTD
 1270, ABERDEEN STREET
 HAWKESBURY, ONTARIO
 K6A 1K7

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
SSQT34340494	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N 304 SQ TUBE .750 X .049 WALL 12 x 20' HT: 9H855	240	240	0
	ship par Journey collect			

JP

Shipping : _____
 Package No : _____
 Merchandise Received: _____

Ref. : _____





Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039766

Supplier: MES002-VC
Metaux Solutions
2625 boul Jacques-Cartier Est
Longueuil
QC
J4N 1L7 Canada
Phone: 800 558 8858
Fax: 514 633 8044

PO No: PO039766

PO Date: 5/1/18

Due Date: 5/10/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: BID 27221

E-MAILED
MAY 01 2018

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M304TS0.750W.049		304 Sq Tube .75X.75X.049W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	5/10/18	400 ft	0 ft	400 ft	\$3.80/ft	\$1,520.00
2	M304TS0.750W.065		304 Sq Tube .75X.75X.065W : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH receive ft	Firmed	5/10/18	400 ft	0 ft	400 ft	\$2.75/ft	\$1,100.00
3	M304B1.500X1.500		M304 Bar 1.500 x 1.500 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	5/10/18	12 ft	0 ft	12 ft	\$39.80/ft	\$477.60
4	MT-4140-S- 1.000X10.000		AISI 4140 Steel Sheet/Plate	Firmed	5/10/18	12 ft	0 ft	12 ft	\$88.6008333/ft	\$1,063.21

DAS
11
9-89

MAY 26 2018

received Balance
of 240'

400 ft

Plex 5/1/18 2:50 PM dart.lavoie.chantal

PURCHASE ORDER

Grand Total: \$6,349.11

Order Notes

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 5/1/18 2:50 PM *dart.lavoie.chantal*

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304150,750W,049
 DATE: MAY 26 2018

PO / BATCH NO: 039766/5074937

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 240
 QUANTITY INSPECTED: 240
 QUANTITY REJECTED: 0

THICKNESS ORDERED: W.049
 THICKNESS RECEIVED: W.049
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Astm A354</i>
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	<i>Heat. ID 9H855</i>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/> Y <input type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>11</u>	SIGNED OFF BY: _____
DATE: <u>9-6-18</u> <u>MAY 26 2018</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

Kingmaker Steel Co., Inc.

Stainless Steel Tube and Pipe

133 Belmont Drive, Somerset, NJ 08873-1203

Tel.: (732) 302-1800, Fax: (732) 302-1822

001336

Date: 1/11/2018

Invoice No: KM2018/0105

Purchase P009302

Order No:

Sold To: I

Material Certification

ISO 9001:2015

ISO 14001:2004

EN 10204/3.1B

Ship To: I

Stainless Steel T.I.G. Welded Tubing.

Country of Melt: Taiwan, Country of Origin: Taiwan.

Item	Description	Heat No.	Finish	Specification	Grade
1:	3/4" SQ X 0.049"W X 20'	9H855	MF	ASTM A554-16	MT-304
2:	3/4" SQ X 0.120"W X 20'	5H982	MF	ASTM A554-16	MT-304
3:	1-1/2" SQ X 0.180"W X 20'	5G289	MF	ASTM A554-16	MT-304
4:	2" SQ X 0.180"W X 20'	5H035	MF	ASTM A554-16	MT-304
5:	3" SQ X 0.120"W X 20'	TBH100713	MF	ASTM A554-16	MT-304

CHEMICAL PROPERTIES

	C	Si	Mn	P	S	Cr	Ni	Mo	N	Cu
1:	.015	.430	1.10	.035	.003	18.21	8.07			
2:	.020	.390	1.43	.029	.010	18.05	8.03			
3:	.018	.390	1.38	.033	.004	18.27	8.05			
4:	.024	.370	1.43	.031	.005	18.19	8.04			
5:	.028	.430	1.21	.033	.003	18.20	8.09			

MECHANICAL PROPERTIES

	Tensile (N/mm ²)	Yield (N/mm ²)	Elong. (%)	Hardness (HRB)	Flattening	Hydrostatic	Eddy Current
1:	698.00	352.00	46.00	89.50			
2:	641.00	297.00	53.00	86.00			
3:	654.00	327.00	52.00	89.00			
4:	628.00	292.00	53.00	85.00			
5:	668.00	326.00	51.00	88.00			

WE HEREBY CERTIFY THAT TO THE BEST OF OUR KNOWLEDGE, THE MATERIAL LISTED ABOVE HAS BEEN MANUFACTURED IN ACCORDANCE WITH AND MEET THE ABOVE APPLICABLE SPECIFICATIONS AND GRADES, AND ALSO THAT THE MATERIAL WAS PRODUCED IN A MERCURY FREE ENVIRONMENT. THE CHEMICAL COMPOSITIONS OF THE MATERIAL ARE IN ACCORDANCE WITH ASTM A240.

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING
FINISH: ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

WHERE: A.AAA = WIDTH IN INCHES
 .TTT = WALL THICKNESS IN INCHES

PART NUMBER:	M304TS	A.AAA	W	.TTT	
			WIDTH		WALL
					EG 075" X 075" X 0049 WALL = M304TS0750W049

RELEASED
2014-05-26
1/26

DAKI AEROSPACE LTD	
HAWKSBURY, ONTARIO, CANADA	
DESIGN	DRAWN
DRAWN	DB
CHECKED	DRAWING NO.
MFG. APPR.	M3041S
APPROVED	TITLE
DE. APPR.	304/316 SQUARE TUBING
DATE	14.05.20
REV. D	
SHEET 1 OF 1	
SCALE	
NONE	
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